

**Garant**
**Carbide boring bar E.. SCLDR, for indexable inserts CDCT, right-hand,  
Overhang / insert size: 75/S4mm**

**Order data**

Order number	268712 75/S4
GTIN	4045197545732
Item class	21V

**Technical description**

suitable indexable insert	CDCT S4010.
Insert size	4 mm
Centre offset $L_3$	3.5 mm
Pack of insert screws	269028 10
ISO code toolholder	E06J SCLDR/LS4
Minimum pre-drill $\varnothing D_{min}$	6.91 mm
Overall length L	110 mm
Clamping height $L_2$	5.54 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	6 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Set of insert screws Type 10	269028 10
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6